

SPEC SHEET + MEASUREMENTS



Gildan® Heavy Blend™ Crewneck Sweatshirt. 18000

Product photo



The Heavy Blend collection is now made with finer yarns and new MVS Air spinning technology, which improves the fabric by reducing pilling, enhancing durability and creating a smoother printing surface.

- 8-ounce, 50/50 cotton/poly
- 60/40 cotton/poly (Heathers)
- Double-needle stitching at waistband and cuffs
- 1x1 rib knit collar, cuffs and waistband with spandex
- Safety Green is compliant with ANSI/ISEA 107 high-visibility standards
- Recycled, high-performing black tear-away label

Sketches



front



back

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PRODUCT MEASUREMENTS

	XS	S	M	L	XL	2XL	3XL	4XL	5XL
Body Length at Back	26	26	27	28	29	30	31	32	33
Chest	18	20	22	24	26	28	30	32	34
Sleeve Length from Center Back	32 1/2	33	34	35	36	37	38	39	40

Body Length at Back: Measured from high point shoulder to finished hem at back.

Chest: Measured across the chest one inch below armhole when laid flat.

Sleeve Length from Center Back: Measure from Center Back neck to shoulder point to sleeve hem.

SIZE CHARTS

	XS	S	M	L	XL	2XL	3XL	4XL	5XL
Chest	30-32	34-36	38-40	42-44	46-48	50-52	54-56	58-60	62-64

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HOW TO MEASURE



CHEST

Measure under the arm and around the fullest part of the chest with arms down, keeping tape horizontal.

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COLORS

Please note: PMS code information is shown only when an exact match is available.

Ash PMS COOL GRAY 3C	Black PMS 426C	Cardinal Red PMS 1955C	Carolina Blue PMS 659C	Charcoal PMS COOL GRAY 10C	Cherry Red PMS 187C	Dark Chocolate PMS 412C	Dark Heather PMS 7545C
Fan Charcoal Heather PMS 4195C	Fan Dark Green PMS 554C	Fan Deep Royal PMS 3597C	Forest Green PMS 5535C	Garnet PMS 188C	Gold PMS 1235C	Graphite Heather PMS 424C	Heather Dark Green PMS 5545C
Heather Dark Maroon PMS 7421C	Heather Deep Royal PMS 7684C	Heather Scarlet Red PMS 703C	Heliconia PMS 213C	Indigo Blue PMS 5405C	Irish Green PMS 2252C	Light Blue PMS 543C	Light Pink PMS 684C
Maroon PMS 7644C	Military Green PMS 5615C	Navy PMS 533C	Neon Blue PMS 2145C	Orange PMS 2026C	Purple PMS 2112C	Red PMS 199C	Royal PMS 7686C
Safety Green PMS 382C	Safety Pink PMS 1915C	Sand PMS 7528C	Sapphire PMS 641C	Sport Grey PMS COOL GRAY 7C	White		